# **BAGGING EQUIPMENT**

### **VERTICAL FORM FILL AND SEAL LINE**

# THE LOYNDS MULTI WEIGH LINE IS FOR THE BAGGING OF CANDIES, CHOCOLATES, CORN SNACKS, CRISPS AND OTHER SMALL PIECE PRODUCTS.

The Loynds range of Vertical Form Fill and Seal machinery is robust, simple to operate, very easy to maintain and clean.

The machines are ideal for the automatic weighing and packing of many products including confectionery, seed, nuts, loose materials, powders, grains etc.

A vertical form fill and seal line gives accurate weights and fast packing speeds ensuring your end-product is consistently packed time after time.

Product is loaded into the in-feed hopper at the bottom of the swan neck conveyor. The product is then automatically delivered to the multi head weigher where it is accurately weighed before being dropped down the forming tube of the automatic bagging machine where it is sealed and cut to form the filled bag.

Bag lengths and product weight are all fully adjustable. Additional forming tubes can be supplied to give different bag widths

#### FEATURES

- Vibratory feed bucket elevator
- Gantry unit with stairs and hand rails
- Computerized 10, 14 or 20 multi head weigher in dimple plate or plain
- Bagging machine with a euro-slot punch, a block bottom bag attachment and a code printer as standard (optional multi-strip bag function available)
- One forming shoulder set
- Small inclined conveyor

#### OPTIONS

Lazy Susan packing table



. . 5

...





## Leynds

### VERTICAL FORM FILL AND SEAL LINE

The bagging line has a speed of up to 80 bags per minute, depending on product. Great accuracy can be achieved on our state-of-the-art 10, 14 and 20 head weighers.

Options: We can also supply check weighers, metal detectors, a digital bar code and text web printers, vibratory feeding units and various types of conveyor. We do have various models of the bagging machine for different bag widths—please specify bag widths required when you contact us.





